

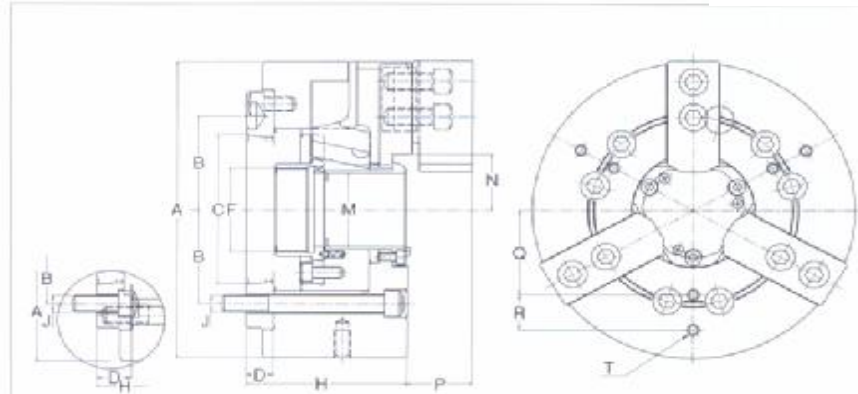


MADE IN USA

# 3-Jaw Thru-Hole Power Chucks



This is a Wedge Style Power Chuck that will provide the workpiece tolerance you demand for your turning center.



Type \* Type A

1.5 x 60 Serrations  
Large Thru-hole  
Direct Mount  
Hi-Speed

Specification/Model	KCA11-15-120-3	KCA11-18-120-3	KCA11-21-140-3	KCA11-24-168-3	KCA15-24-168-3	KCA15-28-168-3
Thru-hole	4.72	4.72	5.512	6.496	6.496	6.496
Stroke of Jaws (on Dia.)	0.44	0.44	0.415	0.415	0.415	0.415
Stroke of Piston	0.98	0.98	0.905	0.905	0.905	0.905
Gripping Force lbs.	39,600	39,600	51,540	51,540	51,540	51,540
Max Draw Pull lbs.	15,400	15,400	19,825	19,825	19,825	19,825
Max RPM	2,500	2,000	1,700	1,400	1,400	1,000
Weight lbs.	274	397	525	625	625	925

Size/Model	KCA11-15-120-3	KCA11-18-120-3	KCA11-21-140-3	KCA11-24-168-3	KCA15-24-168-3	KCA15-28-168-3
A	15	18	21	24	24	28
B	4.62	4.62	9.252	9.252	13.00	13.00
C	A-11	A-11	A-11	A-11	A-15	A-15
D	1.37	1.37	1.375	1.375	1.375	1.375
F	M130xP2.0	M130xP2.0	M155 x 3.0	M155 x 3.0	M175 x 3.0	M175 x 3.0
H	6.49	6.49	6.890	7.250	7.250	7.250
J	6-M20	6-M20	6 x M20	6 x M20	6 x M22	6 x M22
M	4.72	4.72	5.512	5.512	6.496	6.496
P	2.55	2.55	2.500	2.500	2.500	2.500