



# Compensating Power Chucks

Made In USA

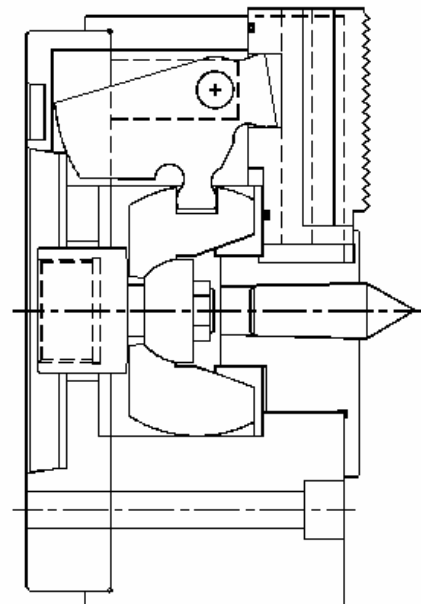


KCM Compensating Power Chucks, are designed to meet the need for accurate chucking of irregular parts. KCM Compensating Chucks have up to .125" total compensation and a choice of solid or spring-loaded centers.

Compensating Chuck accuracy depends on a number of conditions: tail-stock pressure, condition of center point, quality of center hole in part, chuck lubrication, tool pressure, etc.

**Guaranteed .001" TIR Precision.**  
 "Dead True" precision available with the Micro Set feature.

Chuck Diameter	Chuck Number
10"	5710
12"	5712
15"	5715
18"	5718
21"	5721
24"	5724



\*Vibration may occur at higher RPMs with extremely out-of-round piece parts.

Chuck Dia (in.)	Max RPM	Wedge Travel (in.)	Jaw Travel (in.)	Max Draw Bar Force (lbs)	Total Compensation (in.)
10"	1600	1.5	3/16	6000	.090
12"	1400	1.5	3/16	7000	.125
15"	1200	1.5	3/16	10000	.125
18"	1000	1.5	3/16	10000	.125
21"	900	2	3/16	10000	.125
24"	800	2	3/16	10000	.125

Please see Page 13 for Basic Dimensions.